

Model #800984

Installation Manual for Pro-Grade Galvanized Roll-Up Door Kit

Parts List:

Part description	Part #	Quantity
PULLEY, DOUBLE, TRUSS ROLL-UP DOOR	800198	1
PULLEY, SINGLE, TRUSS ROLL-UP DOOR	800197	1
WIRE CABLE, 12"X1/8" DIA.	10015	2
CABLE CLAMP, 1/8	1030a	4
BRAIDED ROPE, 3/16" WHITE 225' LONG	R3/16-225'	1
CLEATS FOR ROLL UP KITS	00703	1
SCREW, #10X1 1/2" PHILLIPS HD.SELF DRILL	00708	7
ROLL-UP DOOR PIPE SWG	800985	5
ROLL-UP DOOR PIPE PLAIN END	800986	1

Double Zipper Door Directions:

1. Attach cleat (part # 00703) using 2 screws (part # 00708) to second rib in a location that will be easy to access.
2. On the cover valance (the part of the cover that over hangs the front of your building), cut two 1" slits. The first slit should be approximately 18" in to the center of the building from the right hand zipper, and located just above the webbing. The second slit should be approximately 18" in to the center of the building from the left hand zipper, and located just above the webbing.
3. On the door valance (the part of the door that was wrapped over the end rib to the inside of the building) cut two 1" slits. The first slit should be approximately 18" in to the center of the building from the right hand zipper, and located just above the webbing. The second slit should be approximately 18" in to the center of the building from the left hand zipper, and located just above the webbing. **NOTE:** These slits need to be in-line or more to the center line of the building than the slits created in step 2.
4. Hang the single pulley (part # 800197) using 1 wire cable (part # 10015) and 2 cable clamps (part # 1030a) from the slit created in step 3 that is farthest from the cleat installed in step 1.
5. Hang the double pulley (part # 800198) using 1 wire cable (part # 10015) and 2 cable clamps (part # 1030a) from the slit created in step 3 that is closest to the cleat installed in step 1.
6. Starting with the Plain end pipe (part # 800986) create a length of pipe to go in the pocket at the bottom of the door. The remainder of the length will be made up of the SWG Pipe (part # 800985); use the screws (part # 00708) to connect the pipes together. You may cut the pipes to reach the proper length, just ensure there are no sharp edges before you install the pipe. **NOTE:** The pipe cannot extend past the pocket. It is ok for the pipe not to reach the ends of the pocket as long as it is closer to the zippers than the slits you created in step 2
7. Tie one end of the rope (part # R3/16-225') to the slit created in step 2 that is farthest from the cleat.

8. Run the rope under the bottom of the door and up to the single pulley. From the single pulley to the double pulley. From the double pulley to the cleat.
9. Cut the rope. **Note:** Ensure there is enough rope for you to wrap around the cleat a few times.
10. Tie one end of the rope to the slit on the cover created in step 2 that is closest to the cleat.
11. Run the rope under the bottom of the door and up to the double pulley. From the double pulley to the cleat.
12. Ensure you have enough rope to wrap around the cleat a few times and discard the remainder of the rope if you wish.

Tip: Rolling the door up tightly by hand and leaving it in the up position for a few hours will help “train” the door and help with future operation. Just ensure it is a calm day, wind getting into your building may cause damage.

Triple Zipper Door Directions

1. 1 Roll-Up Door Kit will operate 1 half of your door. You can start the installation with either the left or right panel.
2. Attach cleat (part # 00703) using 2 screws (part # 00708) to second rib in a location that will be easy to access.
3. On the cover valance (the part of the cover that over hangs the front of your building), cut two 1” slits. The first slit should be approximately 18” in to the center of the building from the outside zipper, and located just above the webbing. The second slit should be approximately 18” from the center zipper towards the outside of the building, and located just above the webbing.
4. On the door valance (the part of the door that was wrapped over the end rib to the inside of the building) cut two 1” slits. The first slit should be approximately 18” in to the center of the building from the outside zipper, and located just above the webbing. The second slit should be approximately 18” from the center zipper towards the outside of the building, and located just above the webbing. **NOTE:** These slits need to be in-line or more to the center line of the building than the slits created in step 3.
5. Hang the single pulley (part # 800197) using 1 wire cable (part # 10015) and 2 cable clamps (part # 1030a) from the slit created in step 4 that is closest to the center zipper.
6. Hang the double pulley (part # 800198) using 1 wire cable (part # 10015) and 2 cable clamps (part # 1030a) from the slit created in step 4 that is closest to the outside zipper.
7. Starting with the Plain end pipe (part # 800986) create a length of pipe to go in the pocket at the bottom of the door. The remainder of the length will be made up of the SWG Pipe (part # 800985); use the screws (part # 00708) to connect the pipes together. You may cut the pipes to reach the proper length, just ensure there are no sharp edges before you install the pipe. **NOTE:** The pipe cannot extend past the pocket. It is ok for the pipe not to reach the ends of the pocket as long as it is closer to the zippers than the slits you created in step 3.
8. Tie one end of the rope (part # R3/16-225’) to the slit created in step 3 that is closest to the center zipper.

9. Run the rope under the bottom of the door and up to the single pulley. From the single pulley to the double pulley. From the double pulley to the cleat.
10. Cut the rope. Note: Ensure there is enough rope for you to wrap around the cleat a few times.
11. Tie one end of the rope to the slit on the cover created in step 3 that is closest to the outside zipper.
12. Run the rope under the bottom of the door and up to the double pulley. From the double pulley to the cleat.
13. Ensure you have enough rope to wrap around the cleat a few times and discard the remainder of the rope if you wish.
14. Repeat steps 2-13 for the remaining door panel.